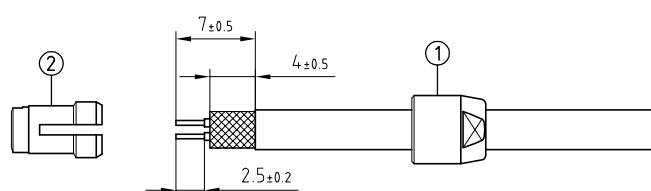
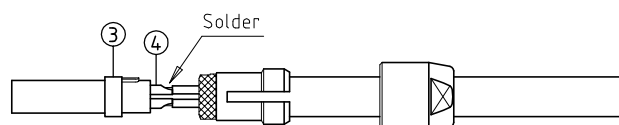


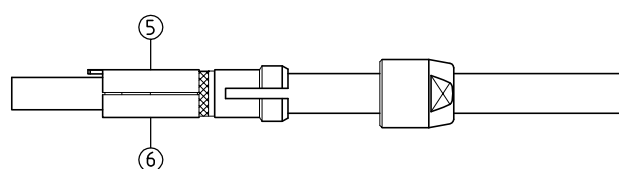
Outer shell	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Earthing crown	: Cu-Be (UNS C17300)	Nickel plated (FS-QQ-N-290A)
Collet nut	: Brass (UNS C38500)	Chrome plated (FS-QQ-C-320B)
Insulator	: PEEK	-
Female contact	: Bronze (UNS C54400)	Gold plated (ISO 4523)
Other metallic parts	: Brass (UNS C38500)	Nickel plated (FS-QQ-N-290A)



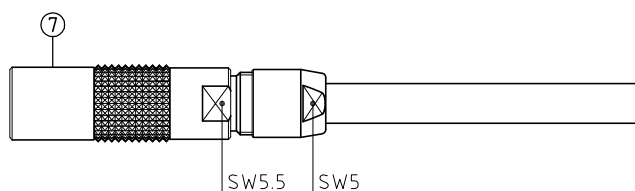
1. Strip the cable according to the given dimensions . Slide it into the collet nut①and the collet②.



2. In case of a screened cable , fold screen back over the extremity of the collet . Arrange the conductors according to the insulator③marking by avoiding to twist them . Fit conductor into the contacts④and solder . Verify that insulator and insulation remain clean .



3. In case of a screened cable , check that the screen which is folded back over the collet is clear of the keyway . Locate the slotted upper half⑤of the split insert carrier over the shoulder and key on the insulator then align and press together the other half⑥to form a complete cylinder . Align the key of the insert carrier with the keyway in the collet and move them together whilst checking that the screen is being clamped around the whole circumference and cut , if necessary , the excess screen .



4. Next slide the socket shell⑦over the insulator assembly making sure that the key on the insert carrier goes into the keyway (under the color point) inside the shell . Ensure that the internal components do not rotate in the shell and finally screw the collet nut with the appropriate tool and tighten to the maximum torque value of 0,25Nm .

Flat spanner : DCP.99.050.TC
Flat spanner : DCP.99.055.TC

Free socket , with key (G) ,
with cable collet . (New shell)
Series 00 , multipole (4)

ETUDE N° E1347-E9637-E10199

Echelle —	Dessiné	10.02.2006	OVU / RMO
	Contrôle	15.02.2011	JPBA / ATVI
	Modif.	01	15.02.2011 / OVU



LEMO

CH-1024 Ecublens

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